

Wafer World

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The regular insider information from R&D Engineers $2011\ 02$

Introducing the "Swift" compact wafer line.































Conveyour C1 & C3

2

SWIFT 24 Capacity approx. 80-120 kg/hr SWIFT 36 Capacity approx. 120-160 kg/hr

Automatic Wafer Creaming Machine CR
Automatic Wafer Cutting Machine WC

The SWIFT wafer production plants comprise of the following single machines:

- Batter Mixer TM 3-100 litre
- Automatic Wafer Baking Machine ZWA

1

• Wafer Sheet Cooler SC

Contents

News







TECHNICAL Hollow Wafers - New possibilities for speciality wafers



Hollow Wafers / Shaped Wafers

Hollow Wafers opens new possibilities for increasing your market share. It could also expand your premium range of prouducts What are your plans for the future? We would love to hear from you.

PRODUCT IDEAS INNOVATIVE PRODUCTS









PHOTOFEATURES - Being closer to our clients







FORTHCOMING







Date: 31Jan.-3rd Feb., 2011 Stall No.:B 18, Venue: Bombay Exhibtion Centre, Mumbai India



Date: 24th Feb.-26th Feb., 2011 Stall No.:6021, Venue: Convention Centre, Guadalajara

Mexico

Dubai

Gulfood Date: 27 Feb - 2nd March, 2011 Stall No.:S1-B78 in Sheikh Saeed Venue: Dubai International Convention and Exhibition Centre. Dubai

T E C H N O L O G Y

Wafer Biscuit Manufacturing Science

Part - 04

BAKING OF WAFER SHEETS



Diagram (not to scale) showing principles of construction of a 24 plate gas-fired wafer oven

The distance between the plates during baking is the primary factor affecting the thickness of the baked wafer sheet. Provision for adjustment of this distance is made in the method of mounting the plates. Again settings may vary with product but typical values lie in the range 1-2 mm.

A diagram of a gas-fired wafer oven is shown above. In the diagram 24 pairs of wafer plates are shown but ovens having up to 72 pairs of plates are not uncommon.

The plates are transported on a continuously moving conveyor through a heated tunnel but, unlike a biscuit oven, the batter is deposited and the baked product removed at the same end of the tunnel.







(to be continued)

Vews Letter_Ed 09

Heat is applied by gas flames (or in some cases by electric heaters) to the wafer plates during both forward and return traverses of the tunnel. The baking cycle commences with batter being deposited onto the lower of a pair of plates (batter depositing mechanism not shown). The upper plate is then lowered onto the bottom plate and the two plates are latched together.

This delay required an increase in the weight of batter deposited but gave a more uniform distribution of weight within the baked sheet . At the end of the baking cycle the wafer sheet is removed from the partly open wafer plates, frequently by means of a jet of compressed air.

The production of wafer sheet on a continuous basis has been achieved

DISCLAIMER

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